

# **SOUTH PRODUCTION NOTES**

**Aug 14, 2015**

**Midnight Shift notes**

**BASF EMPLOYEES**

**261 Last Recordable**

**195 Last Lost Time**

**Freight Elevator in 31 is temporarily repaired. Please see instructions before using.**

## **#1 MED / AI 3952:**

Work on reprogramming the powder system as well as the ammonia pump will continue through Thursday. Hold line until further notice – may restart Friday.

## **#1 RC / AI 3952:**

Holding the several bags on floor until restarting line.

Trimer: Stage 3 was inspected and no issues found.

## **#2 MED line / Cu 0860:**

Continue running Justin's Bimodal batches into midnight shift, then hold.

Both bags requested have been found and brought to the powder room.

## **#2 RC/ Cu 0860:**

Hold until next material on line #2 made (see above).

## **#3 MED line / D-1702:**

On midnight, we will need to run wet mix batches. Talk to John about how much acid and water to add to the batches. Call Bodmann as needed for instructions/guidance

## **#3 RC / D-1702:**

HOLD bags on first floor were handled afternoon shift (two were OK and relabeled, one was topped off and relabeled). Also, three partial bags and two oversize drums brought to 2<sup>nd</sup> floor for refeeding. Calciner not feed as of late afternoon due to kicking out several times. Get back to temp and restart feed. Need to get to Lot 61 bag 2+

## **#4 RC / D-0222 next**

Continue wash-out/cleaning on midnight shift.

Please take Title V reading for the DC 4A/4B at the collectors. There is a discrepancy in the readings on the control room computers.

### **#5 RC / Cu 3818:**

Continue to feed....more bags of Cu Carb in rail shed (Phibrotech). We should be double stacking the bags that come off of the calciner. They are not going anywhere anytime soon.

### **#6 RC & Dryer / D 1756**

Still down...maintenance is in the process of evaluating the Sly scrubber / CTO control valve. For now, will have Lucas inspect and clean/repair/replace scrubber nozzles as needed, and Ameriwaste is tentatively scheduled to come in on Friday to look at the inside of the scrubber.

Sly Scrubber has been locked out for Lucas to look at the scrubber nozzles on Friday. Box is in 31.

### **West Pfaudler / D-0222**

One more regular batch on midnight shift, then hold until morning for partial batch instructions.

Base material is here and has been moved up to 3<sup>rd</sup> floor.

### **East Pfaudler/ D 1756:**

Pipeline is full. Down until we get #6 and SLY scrubber back.

### **6 Tank:**

Tank empty

### **7 Tank: KLP solution**

Need to fill out Tank sheet every shift. Do not make a new tank.

### **National Dryer / D-0222.**

Continue to feed.

### **PK Blender: 3915 Pill Mix**

No change since Tuesday afternoon:

Early on afternoon shift Tuesday operator tried starting batch but had high dp reading and could not get the DC in range. Soon after, he was pulled to work on Strikes. Need to inspect bags and try to get pressure drop lowered, then work on batches of pill mix. If dp does not stay in range, may have a bag issue (might need to inspect the bags, if not already done).

Need to keep bldg 9 clean as the repack equipment is still set up. Only bring material that you will use in your shift so that it does not clutter the area.

**Abbe Blender:**

Tagged out of service until gate is repaired.

**Tower 3 / QVAM:**

Continue

**Tower 6 / Cu 0860:**

Should be unloading around midnight-1:00 am Friday. Need to retrieve next load in warehouse.

**North Screener / Cu 0860:**

Make sure screener changed over and ready. Need to finish setting up hose and drums.

**South Screener / DPT 0101 done, E 474 next:**

DPT finished, need to break down and clean up for E 474

**#2662 (west) Pill Machine / AI-3915:**

Down on second shift due to manpower.

**#2664 (east) Pill Machine / AI-3915:**

Down on second shift due to manpower.

**TK #2 / V 2010:**

Done

**TK #4 / Cu 0540:**

Continue loading and unloading. Adding a second operator when possible to catch up on milling.

The correct screens have been found.

We are starting on bag 7 of lot #14.

**Harrop Kiln / AI 3920:**

Lit and holding.

**Building 27 Belt Filter / 5020:**

Ran on first shift. Running out current strike on second shift. Will resume on day shift tomorrow.

## **PRODUCTION PRIORITIES:**

- 1) West Pfaudler**
- 2) South Precip/Dry**
- 3) Horne Tabletting**
- 4) #6RC/East Pfaudler**
- 5) #2 RC NORTH**
- 6) #4 Calciner**
- 7) #3 MED/#3RC**
- 8) #5 Calciner**
- 9) #4 Tunnel Kiln**
- 10) #2 MED/#2 RC**
- 11) Kneader NORTH**
- 12) Reduction Towers**